



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2586

Job Sheet 206135



split
(30)

Part No: D2586

Job Qty: 50 pcs

Part Name: Door Latch



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/20

Job Tracking No:

Due Date: 2/22/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG D2586 REV F IPP E 02.01.31 Added Inspect level 21 NG/IPP RevF: add not to keep key with latch DD 10.02.10 verified by:JLM//IPP Rev. G 2020.02.18 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs	2/22/20	2/22/20	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	50 pcs	2/22/20	2/22/20	0.00	0.00	Packaging 2 - 1 - B4B		<i>[Handwritten signature]</i>
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
120	QC 6	50 pcs	2/22/20	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
					QC 6 - 40	9-89
					QC 6 - 81	
121	Conventional Lathe - 1 - B4B	50 pcs	2/22/20	0.00 0.00	Conventional Mill - 1 - B4B	SL 20-2-19
122	QC 2	50 pcs	2/22/20	0.00 0.00	QC 2 - 1	SL
123	QC 8	50 pcs	2/22/20	0.00 0.00	QC 8 - 1 (A)	
130	Small Fab - 2 - B4B	50 pcs	2/22/20	0.00 3.21	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
140	QC 5	50 pcs	2/22/20	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	MAR 02 2020 DAS
					QC 5 - 61	40
					QC 5 - 81	9-89
150	Packaging 3-1 - Stock - B4B	50 pcs 30 pcs mhl	2/22/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	

Plex 2/18/20 11:14 AM dart.lacelle.linda

					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
160 QC 21 - SA	50 pcs	2/22/20	0.00 0.00	QC 21 - SA - 21	DAS	
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	2-21	
				Broussard		

MAR 03 2020

Part Op 100 - (Purchasing) Issue P/O: _____ Possible Supplier: SOUTHCO/TCH Sales, P/N: C2-32-25 Certification

Descriptions: Required

110 - (Receive & Inspect for Damage & Mat'l Certs) 1-Attach certification 2-Keep Key with latch

120 - QC6- All purchased or subcontracted products

121 - 1-Remove latch lever. 2-Machine latch body and drill out existing threads to 0.191" as per drawing detail F-F. 3-Deburr 4-Keep latch lever and body together as a pair for reassembly at sequence 130.

122 - (QC2- Inspect parts off machine FAI/FAIB)

123 - (QC8- Inspect parts - second check)

130 - (Small Fab) 1-Toutch up ALODINE and paint as per drawing note 2. 2-Reassemble latch arm to latch body. 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked.

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____) ***Ensure key is bag with latch***

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C23225	Door Latch D2586	50 pcs (1 ea)	100-Purchasing	
D3015-7	Lock Nut	50 pcs (1 ea)	130-Small Fab - 2 - B4B	6252283

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	C23225	50	0	0
130-Small Fab - 2 - B4B	D3015-7	50	121	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2586**Job Sheet 206135**

Part No: D2586

Job Qty: 10 pcs

DAS

Part Name: Door Latch

JAN 27 2020

13
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/20

Job Tracking No:

Due Date: 1/30/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV E IPP E 02.01.31 Added Inspect level 21 NG IPP RevF: add not to keep key with latch DD 10.02.10
verified by:JLM

Ship Via:

Bill of Materials

on hold per URF 2020-513 CL FEB 07 2020

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	10		1/30/20	0.00	0.00	Purchasing - 1		JAN 27 2020 DAS 13 9-89 POH3045688 X50
		pcs					Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	10		1/30/20	0.00	0.00	Packaging 2 - 1 - B4B		FEB 07 2020
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
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							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Container No: S254088



Part: D2586
Job No: 206135
Serial No/Batch: S254088

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/07/20



Container No: S254088



Part: D2586

Job No: 206135

Serial No/Batch: S254088

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/07/20

Plex 1/24/20 3:02 PM Dart.Renwick.Jennifer

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
120	QC 6	10 pcs	1/30/20	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130	Small Fab - 2 - B4B	10 pcs	1/30/20	0.00 0.64	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
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					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
140	QC 5	10 pcs	1/30/20	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
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					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
150	Packaging 3-1 - Stock - B4B	10 pcs	1/30/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
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					Packaging 3 - 14 - B4B	

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				Packaging 3 - 15 - B4B	
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				Packaging 3 - 37 - B4B	
160 QC 21 - SA	10 pcs	1/30/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
				Broussard	
Part Op 100 - (Purchasing) Issue P/O: _____ Possible Supplier: TCH Sales, P/N: C2-32-25 Certification Required Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) 1-Attach certification 2-Keep Key with latch 120 - QC6- All purchased or subcontracted products 130 - (Small Fab) 1-Drill Hole to 0.191" 2-Counterface as per Dwg D2586 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked. 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) ***Ensure key is bag with latch*** 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
C23225	Door Latch D2586	10 pcs (1 ea)	100-Purchasing	S25-4076	
D3015-7	Lock Nut	10 pcs (1 ea)	130-Small Fab - 2 - B4B		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	C23225	10	0	0	
130-Small Fab - 2 - B4B	D3015-7	10	24	0	
Part Specifications					
Specifications could not be found.					

Plex 1/24/20 3:02 PM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045688



Supplier: TCH001-VU
T.C.H. SALES INC.
16757 Boul. Hymus, 0
Kirkland
QC
H9H 3L4 Canada
Phone: 514-697-7847
Fax: 514-697-5140

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045688

PO Date: 1/27/20

Due Date: 2/5/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Fedex P1 Overnight

Pymt Terms: Net 30

Freight Terms:

Special Comments:

JAN 31 2020

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		C23225				Door Latch D2586 : AS PER DWG D2586 REV. E	Firmed X50	-	2/5/20	50 pcs	0 pcs	50 pcs	\$14.50/pcs	\$725.00

FEB 07 2020

Grand Total: \$725.00

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/31/20 12:58 PM Dart.Lavoie.Chantal

T.C.H. Sales Inc.
 40 Emblem Court
 Toronto, Ontario M1S 1B1
 Phone: 1-800-465-6281
 Fax: 1-855-299-3214



PACKING SLIP

VENDOR #	
DUNS #	242445328
TAX #	R105150197

214676

CUSTOMER NUMERO DU CLIENT	STORE NUMBER NUMERO MARCHE	DEPARTMENT DIVISION	CUSTOMER PO COMMANDE DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NUMERO PICK	A/R TERMS A/R TERMES	PAGE PAGE
22428000			POHB045688	214676	257625		283908	30	1

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DART AEROSPACE LTD.
1270 ABERDEEN
HAWKESBURY ON K6A 1K7

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DART AEROSPACE LTD.
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
CAN

TEL: 613-632-9577

SHIP TERM CODE DE TRANSIT	SHIP VIA TRANSITAIRE	TRACER NUMERO DE TRACER	PACK DATE DATE DE PACK	CANCEL DATE DATE DE CANCEL	PCS PCS	WEIGHT POIDS	MEMO MESSAGES DIVERS
COLL	FedEx Priority	1486 3834 2208	02/06/20	12/31/21	1	25	JP/TYPE 2

PRODUCT CODE CODE DU PRODUIT	DESCRIPTION DESCRIPTION	ORDERED COMMANDEE	SHIPPED EXPIDIEE	BACK ORDERED NON EXPIDIEE
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C2-32-25
555-C23225
BLK LEV LATCH RAISED TRIG W/LK
C2-32-25
SOUTHCO C2-32-25

DAS
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9-89

RECEIVED

FEB 07 2020

DART AEROSPACE LTD.

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www.tchweb.com

Conditions Of Sale:

Shipments FOB Scarborough, Ontario.
 Returns are subject to a 15% handling charge and must be authorized.
 Claims and discrepancies must be reported within 7 days.
 We have the right to charge collection and attorney's fees of 25% and
 interest of 2% per month (or 24% per annum) on all overdue accounts.

Conditions De Vente:

Tous les retours de marchandises sont soumis à des frais de manutention de 15% et à l'autorisation.
 Veuillez signaler toutes les anomalies ou irrégularités dans les sept jours.
 Nous avons le droit d'imposer dans frais de recouvrement et de procédure de 25% et d'intérêt de 2%
 par mois (ou 24% par an) sur tous les comptes en souffrance.
 Les biens faisant l'objet de la présente facture demeurent la propriété du vendeur jusqu'à parfait paiement.

